

**Indexable insert for turning CCMW 09T302, CBN (5° / 7°), Cutting edge version: M****Order data**

Order number	265754 M
GTIN	4045197818041
Item class	22I

Description**Version:**

- Disposable insert.
- Single cutting edge.

Note:

Further indexable insert shapes, sizes and corner radii available on request.

Technical description

Cutting conditions	continuous
Corner radius	0.2 mm
Grade	BUX220
Feed f	0.1 - 0.2 mm/rev.
Cutting depth a_p	0.1 - 0.5 mm
Cutting edge version	M

Cutting speed v_c main application	80 - 200 m/min
Finishing/roughing assignment	Finishing
Tool material	CBN
ISO code indexable insert	CCMW 09T302
Number of changes/inserts	1
Product name attribute	BUX220
Type of product	Indexable insert for turning